



 vitrineAlu

Aluminium windows, doors and glazing for the trade.

Fabricated in Haydock. Quoted
from your sizes. Fitted by you.

Trade supply is the business

We fabricate aluminium windows, doors, screens, commercial entrances and curtain walling at our unit in Haydock, and supply them to the trade across the North West.

We never sell direct. A homeowner who contacts us is referred to an installer, so the supplier never becomes your competitor.

On work you bring us we quote to you, invoice you, and the installation is yours.

TRY US ON ONE OPENING

Send one opening and see what comes back. A photo and a rough width is enough; the estimate is back within 24 hours, Monday to Friday, and you do not need an account to get it.

estimating@vitrinealu.co.uk

[Call 0330 133 3622](tel:03301333622)

[WhatsApp 0330 133 3622](https://www.whatsapp.com/channel/002913333622)

Fabrication	Haydock, St Helens
Estimates	In 24 h, Mon to Fri
Product types	11, in 10 families
Collection or delivery	Agreed at quote
Payment	Half on order
Balance	48 h before delivery
Company number	12927857

Your customer stays with you.



PROJECT PHOTOGRAPH Timber-clad extension, black aluminium bifolds, sandstone terrace.

Windows, doors, screens and roof glazing from one fabricator

A photo and a rough size starts it; the fuller brief that prices it first time is on page 27.

Every opening on one job comes from one fabricator, detailed from your drawings, and we select the product to suit the brief. The standards below are confirmed for the product selected at quote.

Windows and doors	BS EN 14351-1
Curtain walling	BS EN 13830
Windows and doorsets	BS 4873
Security	PAS 24 routes where specified
Thermal	Approved Document L at quote
Thresholds	Low or flush options
Marking	CE or UKCA with DoP, as applicable

BS 4873 covers aluminium windows and doorsets, not curtain walling. PAS 24 applies where the job specifies it: the security route for your door or window is confirmed at quote, and its test evidence comes with the estimate. Thermal performance is checked against the Approved Document L edition in force for the project at quote. Whether Approved Document M applies to a threshold depends on the project and the work being done, so tell us at quote if it must.



PROJECT PHOTOGRAPH A steel-look glazed screen, a glazed door and a window across one brick elevation.



PROJECT PHOTOGRAPH A flat rooflight seen from the room below.

Three steps from an opening to a fitted job

01

Send sizes or a drawing.

A photo with a measurement on it is enough. Schedules and elevations can follow.

02

We check and quote it.

We check what you send against the system first: structural opening, cill height, threshold, floor build-up, which side the leaves stack. The estimate comes back inside 24 hours, Monday to Friday. Anything needing a special or a structural check gets a date the same day. If something will not work, you hear it now, not on fitting day.

03

You fit it.

Square frames, bundles tagged to the opening and a packing list that matches the schedule. The survey is yours and so is the customer. Collect from Haydock or agree delivery at quote.



PROJECT PHOTOGRAPH A black bifold run folded back to one side, opening the room onto a patio and lawn.

Lead time is confirmed at quote for your project, never a stock figure.

What we fabricate

Eleven product types in ten families, each quoted from your sizes or drawings and fabricated in Haydock. You do not need an account to get a price.



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Sliding and lift-and-slide doors p . 8



Casement windows p . 10



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Roof lanterns and flat rooflights are one family: one fabricated system, supplied bundled with a fabricated project order, not as a standalone line. Every figure in this brochure is a fabrication limit for the system we make each product in: an envelope, not a quotation. Sizes, weights, performance, security, glass and finish are confirmed for your opening at quote.



PROJECT PHOTOGRAPH A closed anthracite bifold run with a single door alongside it, set in a red brick elevation and seen low across the lawn.



PROJECT PHOTOGRAPH White bifold leaves folded back on both sides of a corner opening, over wet stone flags, with the kitchen and dining room open beyond.

Bifold doors

Aluminium bifold doors that fold a run of glass aside for garden openings, extensions and renovations.

Open-in or open-out, with a traffic door so the run can stay closed for daily use, and a flush threshold option for a near-level crossing. Heavier glass cuts leaf size, so the split is set against the glass at quote.

PUBLISHED FABRICATION ENVELOPE

Frame system	70 mm
Panels per run	1 to 7
Leaf width	to 1200 mm
Height	to 3000 mm
Maximum leaf weight	130 kg, traffic leaf on four hinges
Glazing unit	22 to 40 mm
U-value, W/m ² K	1.45 (Ug 1.0) • 1.2 (Ug 0.7)
Security	PAS 24 routes where specified

Uw 1.45 W/m²K with Ug 1.0 glass, 1.2 with Ug 0.7 glass, in the worst tabulated configuration. Confirmed at quote for your opening.

CONFIGURATIONS

Open-in and open-out

Traffic door for daily use

Secondary leaf options

Flush threshold option

Up to seven panels per run

WHAT TO SEND FOR A QUOTE

Opening width, height, panel count and stack direction

Whether a traffic door, low threshold or split stack is required

Glass, colour, security and thermal target

TESTED MOCK-UP

4120 × 2640

Air 4, water 9A, wind AE2400

Cyclic operation

50,000 cycles

Each class holds at the mock-up size shown, not for every opening.

Price this opening	estimating@vitrinealu.co.uk	Call 0330 133 3622
	WhatsApp 0330 133 3622	vitrinealu.co.uk/quote

The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote, and the test evidence comes with the estimate.

vitrinealu.co.uk/products/aluminium-bifold-doors



PROJECT PHOTOGRAPH A black sliding door in a timber clad extension, with wet sandstone flags outside and a herringbone floor within.



PROJECT PHOTOGRAPH A wide three panel black sliding run seen from a living room, over a paved terrace to a striped lawn and a clipped hedge.

Sliding and lift-and-slide doors

Sliding and lift-and-slide aluminium doors for wide openings and heavy glass.

In-line sliding and lift-and-slide on one system, with two, three and four rails, single-rail sash-and-fixed layouts, and pocket options where the wall allows. A 35 mm interlock keeps the meeting line narrow across a wide run. Track layout, structure and glass weight are checked together at quote.

PUBLISHED FABRICATION ENVELOPE

Interlock sightline	35 mm
Sashes per run	2, 3, 4, 6 or 8; pocket 1 to 4
Leaf width	to 2500 mm
Height	to 3000 mm
Maximum leaf weight	300 kg, lift-and-slide
Glazing unit	24 to 36 mm, double
U-value	At quote
Security	PAS 24 routes where specified

CONFIGURATIONS

In-line sliding and lift-and-slide

Two, three and four rails

Single-rail sash and fixed layouts

Pocket options where the wall allows

WHAT TO SEND FOR A QUOTE

Opening size, track layout and the movement the job needs

Panel size, threshold preference and the sightline you want

Glass weight, acoustic or privacy needs, finish and security target

TESTED MOCK-UPS

1800 × 2200 in-line

Air 3, water 7A, wind C5

4000 × 2500 lift-and-slide

Air 4, water 7A, wind C2

Acoustic

To Rw 40 dB

Each class holds at the mock-up size shown, not for every opening.

Price this opening

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vitrinealu.co.uk/quote

The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote, and the test evidence comes with the estimate.

vitrinealu.co.uk/products/aluminium-sliding-doors



PROJECT PHOTOGRAPH Anthracite casement runs on both floors of a red brick gable, set into sandstone surrounds.



PROJECT PHOTOGRAPH A three light anthracite casement in reclaimed red brick, under a sandstone lintel and over a sandstone cill.

Casement windows

Aluminium casement windows on one 58 mm system.

Fixed lights, side lights and fan lights, top-hung and side-hung, French casement, cruciform and coupled layouts, corner posts and bay poles. Frame, glass, ventilation and opening direction are reviewed for the job at quote.

PUBLISHED FABRICATION ENVELOPE

Frame system	58 mm
Lights per frame	1 to 4
Leaf width	to 1370 mm
Height	to 2400 mm
Maximum leaf weight	180 kg, heavy-duty hinges
Glazing unit	24 to 40 mm, double or triple
U-value, W/m ² K	1.4 (Ug 1.0) · 1.2 (Ug 0.7)
Security	PAS 24 routes where specified

Uw 1.4 W/m²K double-glazed (Ug 1.0), 1.2 triple-glazed (Ug 0.7), at the 1357.5 × 1480 mm test size.
Confirmed at quote for your opening.

CONFIGURATIONS

Fixed lights, side lights and fan lights

Top-hung and side-hung

French casement and cruciform

Coupled layouts, corner posts and bay poles

WHAT TO SEND FOR A QUOTE

Window style: side-hung, top-hung, fixed light or multi-light

Thermal, acoustic, ventilation, restrictor and safety-glass requirements

Colour, glazing and how exposed the elevation is

TESTED MOCK-UPS

1200 × 1500
Air 4, water E1050, wind CE2400

2000 × 1400
Air 3, water E1200, wind CE2400

2100 × 2100
Air 3, water 7A, wind CE2400

Operating force
Class 1

Each class holds at the mock-up size shown, not for every opening.

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The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote, and the test evidence comes with the estimate.

vitrinealu.co.uk/products/aluminium-casement-windows



UNGLAZED SAMPLE An unglazed anthracite tilt and turn sample, tilted inward at the head.



UNGLAZED SAMPLE The same sample turned inward on its side hinges.

Tilt-before-turn, tilt-only and turn-only, with a central or offset handle. Sashes run to 1725 mm wide and 2300 mm high at up to 130 kg with the heavy-duty kit.

Frame system	58 mm
Lights per frame	1 to 4
Leaf width	to 1725 mm
Height	to 2300 mm
Maximum leaf weight	130 kg, heavy-duty kit
Glazing unit	24 to 35 mm, double or triple
U-value, W/m²K	1.4 (Ug 1.0) · 1.2 (Ug 0.7)
Security	PAS 24 routes where specified

CONFIGURATIONS

WHAT TO SEND FOR A QUOTE

Opening sizes, inward-opening clearance and ventilation requirements

Whether the job needs tilt, turn, hidden vents or fixed companions

Thermal, acoustic, safety-glass and finish requirements

TESTED MOCK-UPS

1500 × 1600
Air 4, water 1200 Pa, wind CE2400

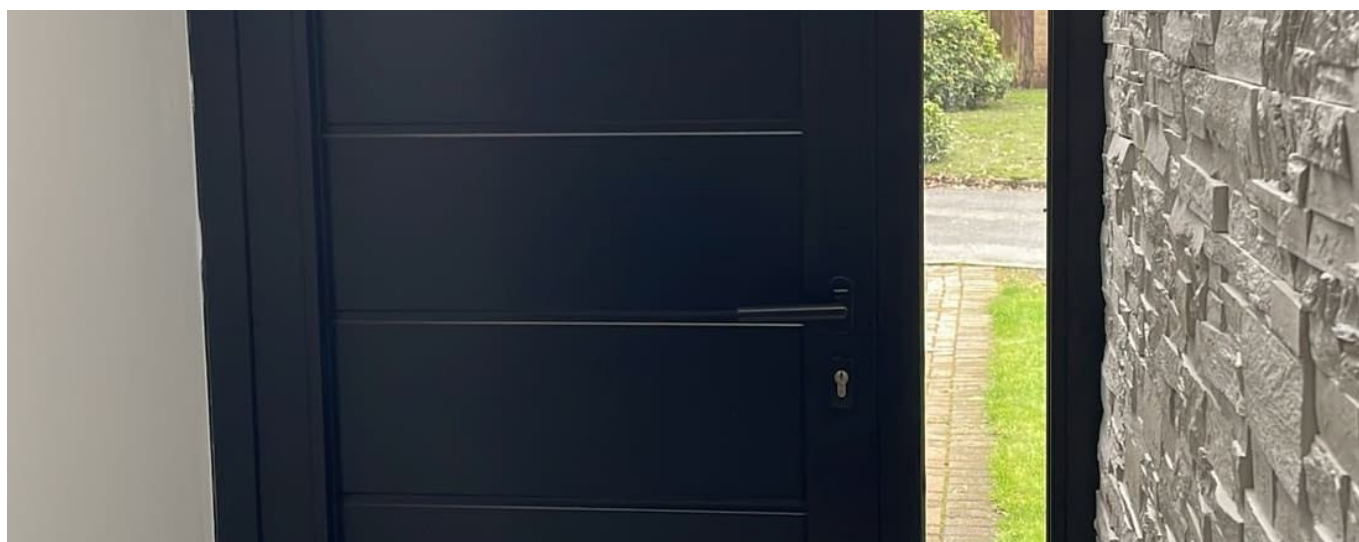
Each class holds at the mock-up size shown, not for every opening.

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Price this opening	WhatsApp 0330 133 3622	vitrinealu.co.uk/quote

[vitrineau.co.uk/products/aluminium-tilt-turn-windows](http://www.vitrineau.co.uk/products/aluminium-tilt-turn-windows)



PROJECT PHOTOGRAPH An anthracite entrance door hung in a full height glazed screen that turns the corner of a rendered house, above sandstone steps.



PROJECT PHOTOGRAPH A dark grooved entrance door with a full height side light, seen from the hall against a split face stone wall.

Entrance doors

Aluminium entrance doors, from flush residential front doors to doors set into a glazed screen.

Single and double doors, open-in or open-out, security and non-security builds, a secondary leaf, side lights and panels, with a flush threshold option and a 58 mm or 70 mm outer frame. PAS 24 routes where specified, with double or triple glazed panels and safety glass to suit. Pivot and premium hardware are quoted per project. Opening, panel weight, access needs, hardware, finish and threshold are agreed for the job at quote.

PUBLISHED FABRICATION ENVELOPE

Frame system	58 mm
Leaves	1 to 2
Leaf width	to 1200 mm
Height	to 2400 mm
Maximum leaf weight	90 kg
Glazing unit	28 to 44 mm, double or triple
U-value, W/m ² K	1.3 (Ug 1.0) · 1.1 (Ug 0.6)
Security	PAS 24 routes where specified

Ud 1.3 W/m²K with Ug 1.0 glass, 1.1 with Ug 0.6 glass, in the worst of the four tabulated door types.
Confirmed at quote for your opening.

CONFIGURATIONS

Single and double, open-in or open-out

Security and non-security builds

Secondary leaf, side lights and panels

Flush threshold option

58 mm or 70 mm outer frame

WHAT TO SEND FOR A QUOTE

Door style, side-light or top-light arrangement and intended use

Security, threshold, panel, glazing and hardware requirements

Any pivot, oversize or special finish requirement

Price this opening

estimating@vitrinealu.co.uk

[WhatsApp 0330 133 3622](https://www.whatsapp.com/channel/0029va833333333333333333)

[Call 0330 133 3622](tel:03301333622)

[vitrinealu.co.uk/quote](https://www.vitrinealu.co.uk/quote)

The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote. [vitrinealu.co.uk/products/aluminium-entrance-doors](https://www.vitrinealu.co.uk/products/aluminium-entrance-doors)



PROJECT PHOTOGRAPH A black heritage door set with glazing bars in a red brick elevation, with the dining room and a flat roof lantern showing through.



PROJECT PHOTOGRAPH A heritage screen and a tall narrow window with matching glazing bars, seen from inside.

Heritage doors

Steel-look aluminium heritage doors for slim, classic sightlines.

A 70 mm thermally enhanced system, internally glazed with fully mitred flush faces, in single doors to 1100 mm and double doors to 1800 mm frame width, both to 2500 mm high. Open-in or open-out, as front, side and rear entrances with side lights, or as internal glazed screens. Heritage bar layouts to suit period, art deco or industrial styling.

PUBLISHED FABRICATION ENVELOPE

Frame system	70 mm
Leaves	1 to 2
Leaf width	to 900 mm
Height	to 2500 mm
Maximum leaf weight	120 kg
Glazing unit	28 to 36 mm, double
U-value	At quote
Security	Multi-point locking with barrel hinges. PAS 24 not stated for our build yet: the system supplier's August 2026 data sheet lists it as PAS 24, which depends on the tested hardware, so the security route is confirmed at quote.

CONFIGURATIONS

Single doors to 1100 mm frame width
Double doors to 1800 mm frame width
Internally glazed, fully mitred flush faces
Front, side and rear entrances with side lights
Heritage bar layouts

WHAT TO SEND FOR A QUOTE

Single, double or screen arrangement and the bar layout you want
Thermal, security, glass and threshold requirements
Colour, handle and any style constraint on the elevation

Price this opening	estimating@vitrinealu.co.uk	Call 0330 133 3622
	WhatsApp 0330 133 3622	vitrinealu.co.uk/quote

The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote. [vitrinealu.co.uk/products/aluminium-heritage-doors](https://www.vitrinealu.co.uk/products/aluminium-heritage-doors)



PROJECT PHOTOGRAPH A black steel look door standing open from a panelled hall into an open plan living space.



PROJECT PHOTOGRAPH A black steel look door with reeded glass and three glazing bars, hung against a plain wall.

Steel-look internal doors and screens

Slim steel-look aluminium internal doors and screens for room dividers, kitchens and glazed partitions, delivered pre-glazed and ready to fit, so no glazing skill is needed on site.

Hinged, sliding and offset pivot doors, single or double, with side and fan lights, plus fixed screens and partitions. Sliding doors run on four-wheel soft-close gear. Clear, fluted, reeded and obscure glass, in matt black or any RAL colour. A thermally broken external steel-look door is a separate product, quoted where specified.

PUBLISHED FABRICATION ENVELOPE

Leaves	1 to 6
Leaf width	450 to 1000 mm
Height	1000 to 2600 mm
Maximum leaf weight	80 kg
Glazing	4 to 12 mm, single or double
U-value	Not applicable, internal
Security	Internal only; multi-point/shoot-bolt locking and ball-catch options available (no PAS24).

CONFIGURATIONS

Hinged, sliding and offset pivot

Single or double, with side and fan lights

Fixed screens and partitions

Four-wheel soft-close sliding gear

WHAT TO SEND FOR A QUOTE

Internal layout: hinged, sliding, offset pivot or fixed screen

Clear, fluted, reeded or obscure glass preference

Opening sizes, finish and how the screen will be fitted

Price this opening	estimating@vitrinealu.co.uk	Call 0330 133 3622
	WhatsApp 0330 133 3622	vitrinealu.co.uk/quote

The envelope for the system we make, not a quotation. Sizes and performance for your opening are confirmed at quote. vitrinealu.co.uk/products/steel-look-internal-doors



PROJECT PHOTOGRAPH A pyramid roof lantern on the flat roof of a stone cottage extension, with the garden and pantile roof behind.



PROJECT PHOTOGRAPH An anthracite flat rooflight on a single-ply flat roof, seen across its kerb, with a second rooflight beyond.

Roof lanterns and flat rooflights

Aluminium roof lanterns and low-profile flat rooflights that bring daylight into extensions, kitchens and open-plan spaces.

They are supplied to the trade as part of a wider fabricated project order, not as a standalone line. The fabricated rooflight is a thermally broken, kerb-mounted structural-glazed unit, two-sided or four-sided silicone glazed, in single-bay and multi-bay rafter-bar configurations for slopes up to 15 degrees, with an installed slope of 3 to 5 degrees over the kerb recommended. It is a fixed unit, not a security-rated opening, and the figures below are for that unit. Lantern and roof geometry, drainage, glazing and any ventilation requirement are checked together from your drawings at quote.

PUBLISHED FABRICATION ENVELOPE

Panels per unit	1 to 4
Panel width	to 1200 mm
Height	to 2400 mm
Maximum panel weight	120 kg
Glazing unit	24 to 44 mm, double
U-value	At quote
Security	Fixed structural-glazed rooflight (not a security-rated opening).
Supply	Bundled with a fabricated project order

CONFIGURATIONS

Two-sided or four-sided silicone glazed

Single-bay and multi-bay rafter bars

Slopes up to 15 degrees

Installed slope of 3 to 5 degrees over the kerb

WHAT TO SEND FOR A QUOTE

Structural opening size, roof build-up and kerb details

Glazing, colour and thermal target

Drawings or extension plans for checking before fabrication

Price this opening	estimating@vitrinealu.co.uk	Call 0330 133 3622
	WhatsApp 0330 133 3622	vitrinealu.co.uk/quote

The envelope for the system we make, not a quotation. Sizes, performance and U-value for your opening are confirmed at quote. [vitrinealu.co.uk/products/aluminium-roof-lanterns](https://www.vitrinealu.co.uk/products/aluminium-roof-lanterns)



PROJECT PHOTOGRAPH An anthracite commercial entrance door with a bow handle, hung in a framed screen with glazed side panels.



PROJECT PHOTOGRAPH Anthracite double entrance doors with long pull handles, between glazed side screens, at street level.

The system has a 68 mm frame depth and is tested to 3000 mm high by 1300 mm wide, with a bottom pivot to 250 kg leaf weight. Emergency exit and remote access options for shopfront and light-commercial entrances. PAS 24 routes where specified, with access-control routes where the project calls for them. Project-specified safety and performance glass. Entrance screens, side lights and internal commercial screens are estimated from drawings as one opening.

Frame depth	68 mm
Leaves	1 to 2
Leaf width	to 1300 mm
Height	to 3000 mm
Maximum leaf weight	250 kg, bottom pivot
Glazing unit	24 to 44 mm, double or triple
U-value	At quote
Security	PAS 24 routes where specified

- Entrance screens and shopfront-style framing
- Side lights and internal commercial screens
- Emergency exit options
- Remote access options

Entrance, shopfront-style framing or internal screen requirement

Traffic level, access control, safety glass and security requirement

Drawings, door schedule and any hardware or threshold constraints

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PROJECT PHOTOGRAPH A double height glazed gable in black aluminium, set into red brickwork with a slate roof alongside.



PROJECT PHOTOGRAPH A two storey grey aluminium curtain wall on a commercial building, with brick paving and bollards at the foot.

Capped and structural-silicone glazed options give a framed or frameless external look on the same 62 mm system, with integrated vents and entrance doors set into the grid. Double or triple glazed infills from 24 to 52 mm. Mullion, transom, glass and the building context are checked before fabrication, and wind-load design is confirmed for the elevation. Supplied to BS EN 13830 with CE or UKCA marking and a Declaration of Performance, as applicable. BS 4873 is not the curtain-walling product standard. Panel sizes and weights here are the fabrication envelope; the achievable grid for your facade is confirmed at quote.

Frame system	62 mm
Panels per screen	1 to 8
Panel width	to 1500 mm
Height	to 4000 mm
Maximum panel weight	250 kg
Glazing unit	24 to 52 mm, double or triple
U-value (Ucw)	At quote
Standard	BS EN 13830; CE or UKCA with DoP, as applicable

WHAT TO SEND FOR A QUOTE

Stick-built mullion and transom	Elevation drawings, opening grid and mullion or transom intent
Capped or structural-silicone glazed	Thermal, glass, facade, entrance and movement requirements
Integrated vents and entrance doors in the grid	Programme, standards support and any project calculations needed
Faceted corners	

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Finishes and glass

Frames are finished in the full RAL palette, with dual colour inside and out and anodised-style finishes where the chosen system supports them.



Jet Black

RAL 9005



Anthracite Grey

RAL 7016

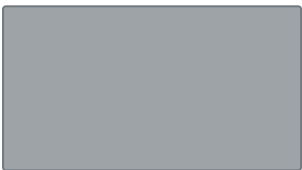


Anthracite Grey,
matt/textured
RAL 7016 FT



Agate Grey

RAL 7038



Window Grey

RAL 7040



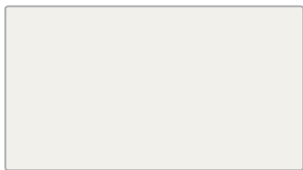
Grey Aluminium

RAL 9007



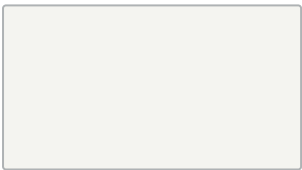
White Aluminium, metallic

RAL 9006



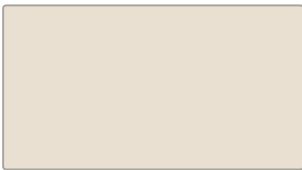
Traffic White

RAL 9016



Pure White

RAL 9010



Cream

RAL 9001



Fir Green

RAL 6009



Steel Blue

RAL 5011

Glass

Double or triple glazed

Laminated and toughened safety glass

Acoustic glass

Solar control

Obscure, fluted and reeded

Integral blinds by specification

Security and standards

PAS 24 routes where specified

Multi-point locking

BS EN 14351-1 for windows and doors

BS EN 13830 for curtain walling

CE or UKCA marking and Declaration of Performance support, as applicable

On-page colours are approximate and finish is confirmed against a physical swatch at quote.
Compare units on the whole-unit U-value, never the centre-pane figure. We confirm the whole-unit value at quote for your exact frame, glass make-up and sizes.

What to send for a quote

Send what you have. A photo and a rough size is a normal start.

Schedules and elevations can follow the first message, so files arrive with the brief rather than holding it up.

We confirm the product first, then price it.

SEND IT TO

EMAIL

estimating@vitrinealu.co.uk

CALL

0330 133 3622

WHATSAPP A PHOTO

0330 133 3622



Open the quote form

What helps us price it first time

- ☐ The opening type: door, window, bifold, slider, internal screen, shopfront-style glazing or curtain walling
- ☐ Structural opening width and height
- ☐ Panel split and opening direction
- ☐ The elevation it faces, and the external levels and falls
- ☐ The threshold requirement
- ☐ Glass specification or thermal target against the Approved Document L edition in force for the project
- ☐ Colour inside and out
- ☐ The security requirement, including whether the job needs a PAS 24 door or window
- ☐ Whether you need the Declaration of Performance and CE or UKCA marking, as applicable
- ☐ When you need it on site

Two routes

Neither route is a condition of the other. A price does not need an account, and an account does not need a live job.

A job you have now. Drawings, opening sizes or a photo with a rough width, and the estimate comes back within 24 hours, Monday to Friday.

vitrinealu.co.uk/quote

Ongoing supply. Portal access for quote requests and opening previews: apply for a trade account.

vitrinealu.co.uk/portal-access



Send an opening and we
will price it.

Sizes, a drawing, a schedule or a photo with a measurement on it. Estimates go back inside 24 hours, Monday to Friday.

ESTIMATING

estimating@vitrineau.co.uk

WHATSAPP

0330 133 3622

TRADE ACCOUNT

vitrinealu.co.uk/portal-access

FABRICATION

Unit 1 Nassau Business Park, Bahama Road, Haydock,
St Helens, WA11 9FW

PHONE

0330 133 3622

QUOTE FORM

vitrinealu.co.uk/quote

HOMEOWNER?

vitrinealu.co.uk/find-an-installer

VitrineAlu Ltd, company number 12927857, registered in England and Wales. Trade range, Edition 3, September 2026. Every figure in this brochure is a fabrication limit for the system we make each product in, as published on our product pages. Sizes, weights, thermal performance, security, glass and finish are confirmed against the selected route at quote, and the test evidence for your configuration comes with the estimate. Each U-value is read from that system's own table at the glass named. VitrineAlu supplies through the trade; survey, installation and site sign-off stay with the appointed installer.